



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6405G00531-3G
Job Sheet 179093



Part No: RBW6405G00531-3G

Job Qty: 1 ea

Part Name: Tail Rotor Damper Length Adjustment Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6405G00531-3G Rev. A IPP Rev. A 18.06.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs	8/20/18	8/20/18	0.00	0.25	Small Fab-3		MCC DAS
120	QC	1 pcs	8/20/18	8/20/18	0.00	0.00	QC5		NOV 14 2018 68
130	Packaging	1 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-SA	1 Ea	8/20/18	8/20/18	0.00	0.00	QC21		DAS NOV 14 2018
Part Op 110 - 1-Press in bushings. 2-Fabricate lanyards. 3-Assemble as per DWG. Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
135 RBW6405G00531-3G-1	Base	1 Ea (1 ea)	90-Start up Operation	3107980
135 RBW6405G00531-3G-3	Pin	2 Ea (2 ea)	90-Start up Operation	3110134
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	110-Small Fab	3122137
63 90177A218	Split Ring	4 Ea (4 ea)	110-Small Fab	3109083
CL-2-C	Lanyard Wire	1.8000 ft (1.8 ea)	110-Small Fab	3093863
34-35 PM-18-20-11	Bushing	2 Ea (2 ea)	110-Small Fab	3123167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6405G00531-3G-1	1	0	0
	RBW6405G00531-3G-3	2	0	0
110-Small Fab	3896T31	4	883	0
	90177A218	4	116	0
	CL-2-C	2	397	0
	PM-18-20-11	2	4	0

Part

Specification



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CANADA
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Container No: S127657



Part: RBW6405G00531-3G

Job No: 179093

Serial No/Batch: S127657

Revision: A

Inspector:

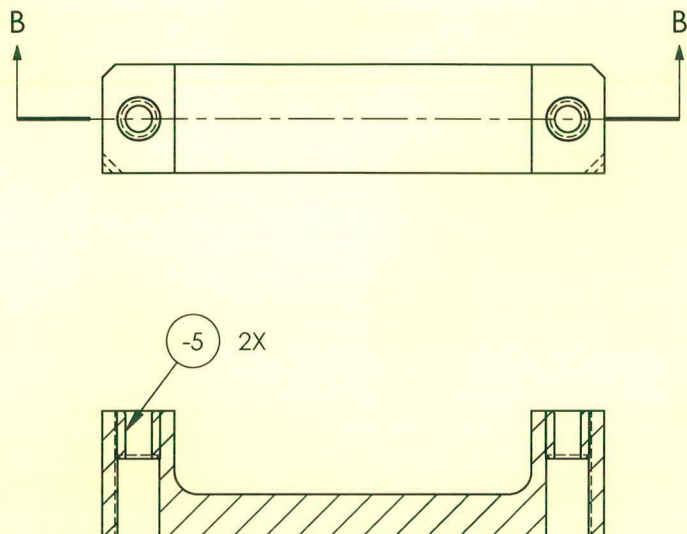
Exp Date:

Instructions:

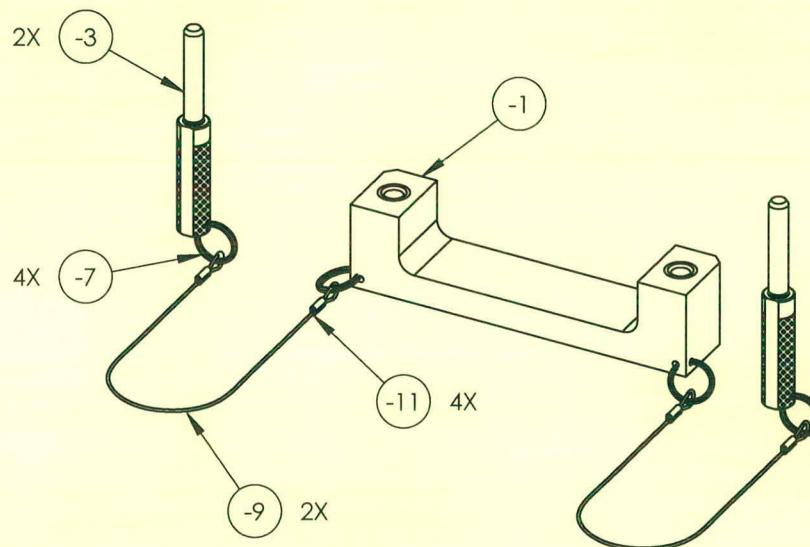
Date: 11/14/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -7 WAS MCMASTER-CARR #90177A228 IS MCMASTER-CARR #90177A218. CH'D ENGRAVE NOTE WAS "3G6405G0251" IS "RBW6405G02051-3G".	2/5/2013	BIM	SE



SECTION B-B
SCALE 1 : 3



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1-7/8 X 2-1/8 X 8-3/8	2
			-3	2	PIN	4140 Q & T	Ø3/4 X 5-1/4	3
		B/O	-5	2	BUSHING	STEEL	CARR LANE # PM-18-20-11	1
		B/O	-7	4	SPLIT RING	STEEL	Ø1 MCMASTER-CARR #90177A218	1
		B/O	-9	2	LANYARD	COATED STEEL	Ø1/16 X 10 CARR LANE #CL2C	1
		B/O	-11	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1

 RED BARN MACHINE	
TITLE T/R DAMPER LENGTH ADJUST	
DWG NO. RBW6405G00531-3G	REV A
MATL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 12/12/2012
SHEET 1 OF 3	

